## **AMENDMENTS TO THE CLAIMS**

1. (Previously presented) An aqueous glyphosate concentrate comprising glyphosate and a poly(alkylene oxide) alkanol having the formula

$$R_{1}$$
 $CH$ 
 $R_{3}$ 
 $OR_{4}$ 
 $OH$ 
 $OH$ 
 $OH$ 
 $OH$ 

wherein  $R_1$  and  $R_2$  are methyl or ethyl,  $R_3$  is a straight chain alkylene group containing from 5 to 12 carbon atoms,  $R_4$  is an alkylene group containing 2 or 3 carbon atoms and n is from 4 to 20, wherein the concentration of the glyphosate is from 240 to 550 g/l based on glyphosate acid.

## 2. (Canceled)

- 3. (Currently amended) The aqueous glyphosate concentrate A composition according to claim 1 wherein the group  $(OR_4)_n$  is a poly (ethylene oxide) group, poly (propylene oxide) group or a mixed poly (ethylene oxide/propylene oxide) group.
- (Currently amended) <u>The aqueous glyphosate concentrate</u> A composition according to claim 1 wherein n is from 6 to 14.
- 5. (Currently amended) The aqueous glyphosate concentrate A composition according to claim 4 wherein n is from 6 to 10.
- 6. (Currently amended) The aqueous glyphosate concentrate A composition according to claim 1 wherein R₁ and R₂ are both methyl.
- 7. (Currently amended) The aqueous glyphosate concentrate A composition according to claim 1 wherein R<sub>3</sub> contains from 7 to 11 carbon atoms.

- 8. (Currently amended) The aqueous glyphosate concentrate A composition according to claim 1 wherein the poly(alkylene oxide) alkanol of formula (I) is ethoxylated, propoxylated or mixed alkoxylated/propoxylated iso-tridecyl alcohol wherein the degree of alkoxylation is from 6 to 14.
- 9. (Currently amended) The aqueous glyphosate concentrate A composition according to claim 8 wherein the poly(alkylene oxide) alkanol of formula (1) is isotridecyl alcohol having a degree of alkoxylation of 8.
- 10. (Currently amended) <u>The aqueous glyphosate concentrate</u> A composition according to claim 1 wherein the concentration of the compound of formula (I) is from 1 to 50 g/l.
- 11. (Currently amended) <u>The aqueous glyphosate concentrate</u> A composition according to claim 10 wherein the concentration of the compound of formula (I) is from 1 to 20 g/l.
- 12. (Currently amended) <u>The aqueous glyphosate concentrate</u> A composition according to claim 1 which contains an additional bioperformance enhancing adjuvant.
- 13. (Currently amended) The aqueous glyphosate concentrate A composition according to claim 12 wherein the additional bioperformance enhancing adjuvant is an alkylglycoside.
- 14. (Currently amended) The aqueous glyphosate concentrate A composition according to claim 12 wherein the additional bioperformance enhancing adjuvant is present at a concentration of from 80 g/l to 250 g/l.
- 15. (Currently amended) <u>The aqueous glyphosate concentrate</u> A composition according to claim 13 which additionally contains an alkoxylated alkylamine.
- 16. (Currently amended) The aqueous glyphosate concentrate A composition according to claim 1 which comprises an additional anti-foam to reduce foaming of the diluted product.
- 17. (Currently amended) The aqueous glyphosate concentrate A composition according to claim 1 wherein the glyphosate is a potassium salt.
- 18. (Currently amended) The aqueous glyphosate concentrate A composition according to claim 17 wherein the concentration of the glyphosate is from 400 to 500 g/l based on glyphosate acid.

- 19. (Currently amended) <u>The aqueous glyphosate concentrate</u> A composition according to claim 1 wherein the glyphosate is an ammonium salt.
- 20. (Currently amended) The aqueous glyphosate concentrate A composition according to claim 19 wherein the concentration of the glyphosate is from 340 to 380 g/l based on glyphosate acid.
- 21. (Currently amended) The aqueous glyphosate concentrate A composition according to claim 19 which additionally contains ammonium sulphate at a concentration of from 80 to 140 g/l.
- 22. (Currently amended) A method of reducing the foaming of a glyphosate concentrate composition having a concentration of from 240 to 550 g/l based on glyphosate acid which comprises incorporating in the composition a poly(alkylene oxide) alkanol of formula (I):

$$R_{1}$$
 $R_{1}$ 
 $R_{2}$ 
 $CH$ 
 $R_{3}$ 
 $OR_{4}$ 
 $OH$ 
 $OH$ 
 $OH$ 
 $OH$ 
 $OH$ 

wherein  $R_1$  and  $R_2$  are methyl or ethyl,  $R_3$  is a straight chain alkylene group containing from 5 to 12 carbon atoms,  $R_4$  is an alkylene group containing 2 or 3 carbon atoms and n is from 4 to 20. of claim 1.

23. (Canceled)